Product features CHELIC.

Feature

- Modularization: Simple structure which can be changed easily.
- Fitting design, easy piping.
- Visualization: Digital display of pressure sensor which can visualiz by monitor.
- Multi-function: Vacuum ejector combined with breaking solenoid valve also with vacuum filter and silencer.
- It can be instal upright or sideways; Simple structure, easy installation and disassembly.



Specification

Item	Model	VK30T	VK 30ST		
Fluid		Air			
Pressure range MPa (kPa)		0.25 ~ 0.7 (250 ~ 700)		
Proof pressure	MPa (kPa)	0.5 (500)		
Vacuum value	kPa(mmHg)	-91.8 (-690)			
Nozzle diameter mm		2.0			
Max. suction flow L/min		64			
Ambient and fluid te	emperature °C	5~60			
Material	Body	Copper (Nic	kel plating)		
Material	Plastic	NYLON	N, PBT		
Port size	Ømm	Ø10			
Valve type		SR2 - 100			
Rated voltage V		24±10%VDC			
Power consumption	W	1.2			

Pressure switch specification

Item	N	1odel	PSC-41		
Rated pressui	re range	kPa	- 100.0 ~ 100.0		
Pressure Nominal filtration ratingrange kPa			- 101.0 ~ 101.0		
Withstanding	pressure	kPa	300		
Applicable flu	iid		Filtered air, Non-corrosive, Non-flammable gas		
Power voltage	е		12 to 24V DC \pm 10%, Ripple \leq 10%		
Current consu	umption	mA	≤ 40(With no load)		
	Output		2 NPN or 2 PNP open collector		
	Max. loading current	mA	125		
Switch	Power supply voltage	٧	2 NPN 30 V DC, 2 PNP 24 V DC		
output	Residual voltage	V	≤ 1.5		
	Response time	ms	Chattering-proof function: 50, 250, 500, 1000, 2000, 3000 selectable		
	Output short circuit protec	tion	Yes		
	Display		3 color (Red/Green/Orange) LCD, (Sampling cycle: 5 times/s)		
Display	Switch on indic ator		(1/2 display) OUT1 OUT2 Orange light		
Display	Renewing		Adjustable		
	Indicator accuracy		\pm 2% F.S. \pm 1 digit (Temperature: 25 \pm 3° C)		
Repeatability			\pm 0.2% F.S. \pm 1 digit		
	Enclosure		IP 40		
	Ambient Temp. Range		0 ~ 50° C		
	Operating temperature rang	e	-10 ~ 60 ° C (No condensation or freezing)		
Environmental	Ambient Humidity Ran	ge	35 ~ 85 % RH (No condensation)		
Resistance	Withstand Voltage		1000 V AC in 1-min (between case and lead wire)		
	Insulation		≥ 50 M Ω (a t 500 V DC, between case and lead wire)		
	Vibration		Total amplitude 1.5 mm , 10 Hz - 55 Hz - 10 Hz sc an for 1 minute, two hours each direction of X, Y and Z		
	Impact		100 m/s² (10 G), 3 times each in direction of X, Y and Z		
Temperature	characteristic		$\pm 2\%$ F.S. of detected pressure (25° C) at temp. Range of 0 $^{\sim}$ 50 $^{\circ}$ C		
Lead wire			oil-resistant cable (0.15 mm²)		
Weight		g	Approx. 65 g (With 2 meter lead wire); Approx. 30g (With M8 4PIN male connector)		

Code of order

CHELIC.

Code of order VK30 ST - 20 - 10 - DC24 - L - 022 - QD - C

1	Mark	Т	ST
	Combination	Vacuum ejector + Filter + Solenoid valve	Vacuum ejector + Filter + Solenoid valve + Pressure switch
	Image		

6	Mark	Output	Image
	None	With rear plate	
	022	2 NPN output	
	042	2 PNP output	

With wire length 2 M

2	Mark	Nozzle diameter (mm)
	20	2.0

7	Mark	Connector
None		With wire length 200mm
	QD	M8, 4-Pin Male
	QS	M8, 4-Pin Female

3	Mark	Port size (mm)
	10	Ø10

	Mark	Bracket
8	None	Without Bracket

4	Mark	Voltage
	None	Without control valve
	DC12	DC 12, 1.2W
	DC24	DC 24, 1.2 W

2	Mark	Bracket
8	None	Without Bracket
	С	

5	Mark	Electrical entry
	None	Without control valve
	L	
	Т	
	W	

Vacuum ejector VK30 optional correspondence table:

Model	Combination	2 Nozzle diameter	3 Port size	4 Voltage	5 Electrical entry	6 Output	7 Connector	8 Bracket
VK30	Т		10	DC12	L	_	_	
	ST	20	10	DC24	• W	022 • 042	QD	С

With wire length 300mm

EV

EVM

VA 🗆

VM 🗆

VM □ U

VHS

VSL

VKM

VKMT

VCK

VK20□

VK30□

VQ20□

VFD

VFM

VFU

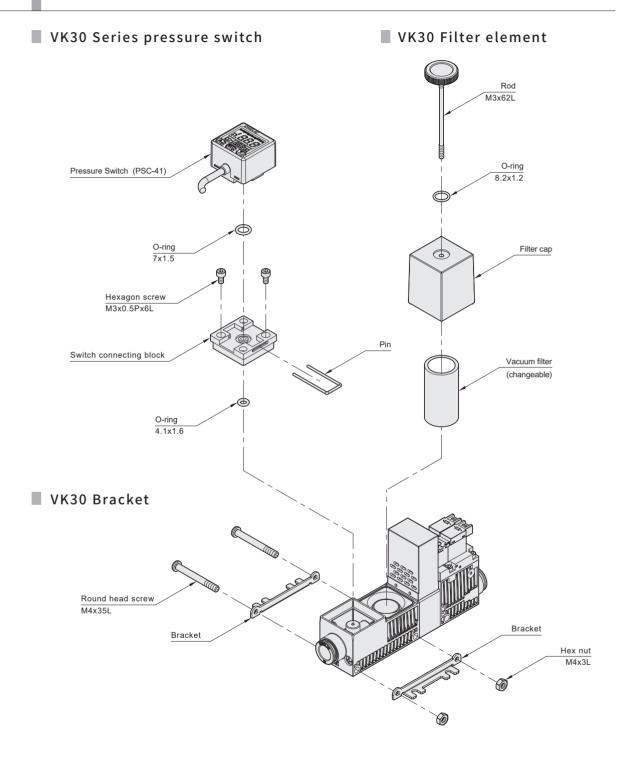
ERV

ERVL

MVS

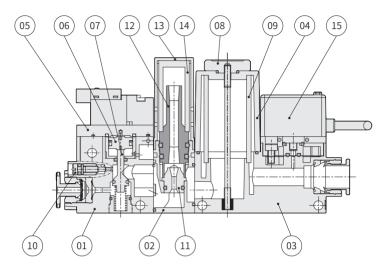
DYC

Installation CHELIC.



CHELIC. **Product features**

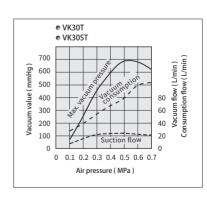
Internal structure



Components and Material list

No.	Item	Material	No.	Item	Material
01	Main body	Nylon fiber	09	Filter	EA30
02	Vacuum ejector	Nylon fiber	10	Throttle screw	Copper alloy
03	Silencer	Nylon fiber	11	Nozzle	Copper alloy
04	Filter cap	PC	12	Copper tube	Copper alloy
05	Manifold board	Aluminum alloy	13	Filter cap	Nylon fiber
06	Piston	Copper alloy	14	Filter	EA30
07	Acting rod	Copper alloy	15	Pressure switch	
08	Filter cap	Aluminum alloy			

■ Flow rate characteristic graph ■ Product weight



Model	VK30				
Specification	Т	ST			
Weight(g)	180	300			

EV

EVM

VA 🗆

VM 🗆

VM □ U

VHS

VSL

VKM

VKMT

VCK

VK20□

VK30□

VQ20□

VFD

VFM

VFU

ERV

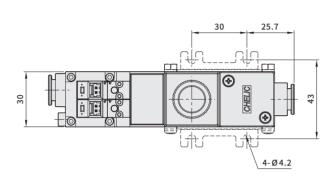
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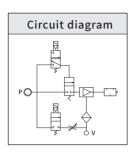
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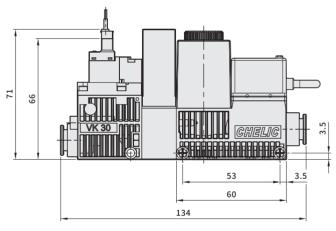
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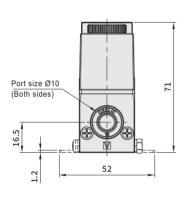
Dimensions CHELIC.

VK30T-20-10-24 VDC-T-C





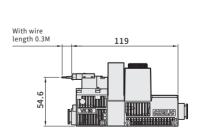


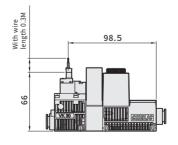


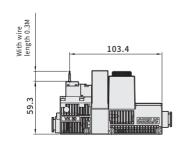


T type - T

W type grommet - W

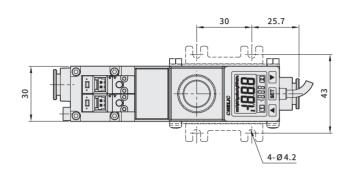


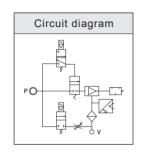


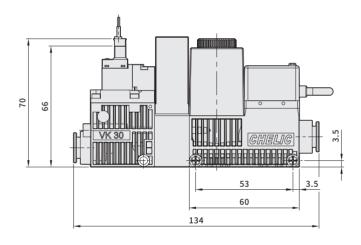


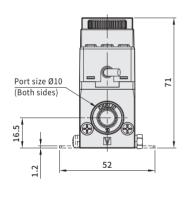
Dimensions CHELIC.

VK30ST-20-10-24VDC-T-022-C





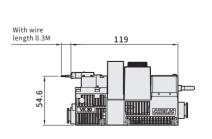


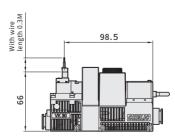


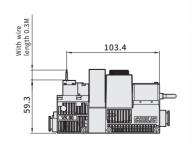
Ltype - L

T type - T

W type grommet - W







EV

EVM

VA 🗆

VM □

VM □ U

VHS

VSL

VKM

VKMT

VCK

VK20□

VK30□

VQ20□

VFD

VFM

VFU

ERV

ERVL

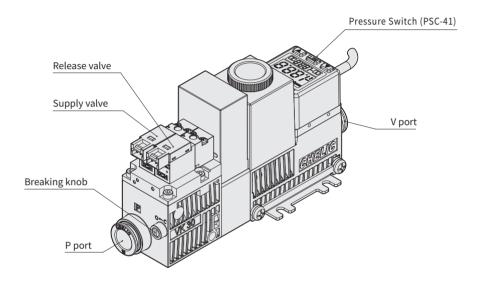
MVS

DYC

Instructions CHELIC.

■ VK 30 Series Vacuum ejector and vacuum breaking instructions

- The supply valve is to control air supply port, release valve is to control the breaking knob.
- The vacuum ejector generates the vacuum only when supply valve starts up.
- By adjusting break knob in clockwise, the vacuum increased; Otherwise counter-clockwise.



■ PSC-41 Numeric Display Pressure Switch Setting Instructions (Compound)

- 2 sets of output (2 NPN / 2PNP)
- Key lock function
- Various pressure units available kPa, MPa, kgf/cm², bar, psi, inHg, mmHg

